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```

N3430 G22 N1 (RUTINA DE ESQUINA SUPERIOR)
N3440          F1=K-5
N3450 G91          ZP1
N3460 G01          X-5.9 Y10
N3470          X13.4 Y13.77
N3480          Y-13.77
N3490          X-9.3
N3500          X5.3 Y5.41
N3510          X-3.5 Y-15.41
N3520 G90
N3530          F1=P1 F2 K5
N3540 G24 (FIN RUTINA DE ESQUINA SUPERIOR)
N3550 G22 N2 (INICIO RUTINA ESQUINA INFERIOR DERECHA)
N3560          F2=K-5
N3570 G91          ZP2
N3580 G01          X-7.8 Y-10
N3590          Y-9.78
N3600          X15 Y11.73
N3610          X-11 Y-1.95
N3620          X3.5 Y10
N3630 G90
N3640          F2=P2 F2 K5
N3650 G24 (FIN RUTINA ESQUINA INFERIOR DERECHA)
N3660 G22 N3 (INICIO RUTINA ESQUINA INFERIOR IZQUIERDA)
N3670          F3=K-5

```

M07

N1

M09

N2

M09

```

N3660 G22 N3 (INICIO RUTINA ESQUINA INFERIOR IZQUIERDA)
N3670          F3=K-5
N3680 G91          ZP3
N3690 G01          X-5.01
N3700          Y-10
N3710          X12.51 Y-9.78
N3720          Y14.78
N3730          X-7.5 Y-5
N3740          Y10
N3750 G90
N3760          F3=P3 F2 K5
N3770 G24 (FIN RUTINA ESQUINA INFERIOR IZQ)
N3780 G22 N4 (INICIO RUTINA ULTIMO CAJEADO)
N3790          F4=K-5
N3800 G91          ZP4
N3810 G01          X-4.34 Y-5.12
N3820          X-5.14 Y4.02
N3830          X14.54 Y14.75
N3840          Y-26.11
N3850          X-9.4 Y7.35
N3860          X-5.14 Y4.02
N3870          X9.48 Y1.11
N3880 G90
N3890          F4=P4 F2 K5
N3900 G24 (FIN RUTINA ULTIMO CAJEADO)

```

M07

N3

M09

N4

M09

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